

caldera

boiling hot spring

Epithermal Au-Ag

U3A Geology

Epithermal Au-Ag

meteoric water

Ore processes

Porphyry Cu-Mo

magmatic water

magma chamber

# Introduction

- Ore genesis can arise through a diversity of processes that produce enhancements of commodities to form ore deposits
- often more than one process contributes to the formation of an individual deposit

# Ore-forming processes

1. Magmatic concentration\*
2. Hydrothermal processes\*
3. Contact metasomatism\*
4. Sedimentation
5. Volcanic-exhalative processes\*
6. Metamorphism
7. Oxidation and supergene enrichment \*
8. Weathering (residual deposits)\*
9. Evaporation
10. Mechanical concentration\*

# Magmatic concentration

- Crystallisation of ore minerals will commence when their concentrations exceed their solubilities
- magmatic deposits can form through magmatic crystallisation or through magmatic segregation
- magmatic crystallisation → normal crystallisation
- magmatic segregation (orthomagmatic deposit)
  - (1) Fractional crystallisation
  - (2) Liquid immiscibility (liquidation)
- mineralisation may occur at an early stage prior to formation of silicates or may crystallise from residual fluids

# Magmatic crystallisation

- **Magmatic crystallisation:** the precipitation of ore minerals as major/minor constituents of igneous rocks during *normal crystallisation*.
  - Diamond deposits in kimberlite pipes
  - REE minerals in carbonatites
- normally occur in “unusual” rock types
- ore minerals form either as disseminated grains or as segregations
- crystallisation of ore minerals will commence when their concentrations exceed their solubilities

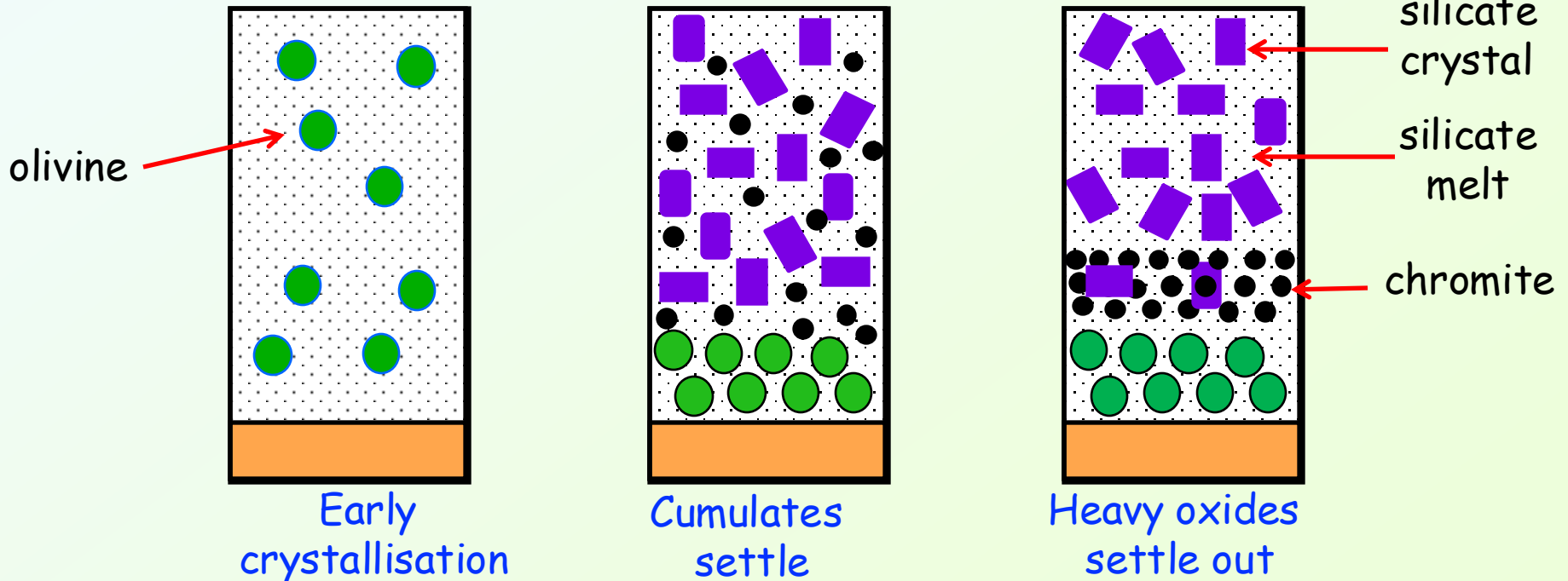
# Magmatic segregation

- **Magmatic segregation:** formed from direct crystallisation of ore minerals from a magma with subsequent separation from the remaining melt
- orthomagmatic deposits form either through crystal fractionation or as a consequence of liquid immiscibility (liquation)
- fractional crystallisation is generally confined to plutonic rocks, whereas liquation may be associated with plutonic or volcanic rocks

# Fractional crystallisation

**Fractional crystallisation:** the process by which early formed crystals are effectively removed from the parent melt

- the term cumulates apply to rocks formed by this process
- normally occur in layered mafic-ultramafic complex
- commonly rhythmic → multiple magma pulses
- e.g. the Bushveld complex intrusion



# Liquation

Liquation results from liquid immiscibility

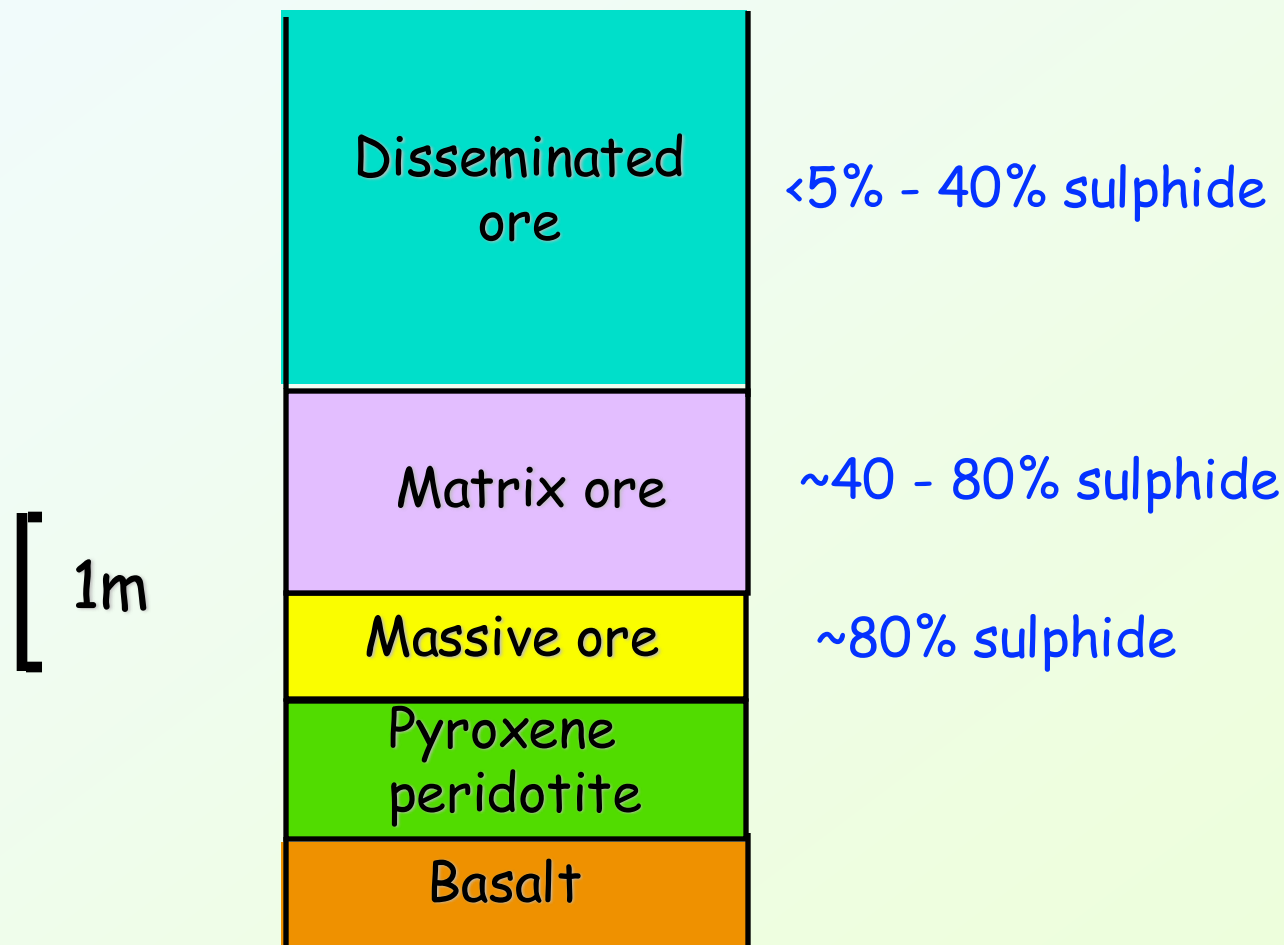
- Sulphur saturation
- commonly associated with mafic-ultramafic magmas
- in mixed silicate -sulphide magma, two liquids tend to segregate in much the same way as water and oil do
- Pyrrhotite-pentlandite-chalcopyrite (Ni-Cu ores)

Two types of segregation:

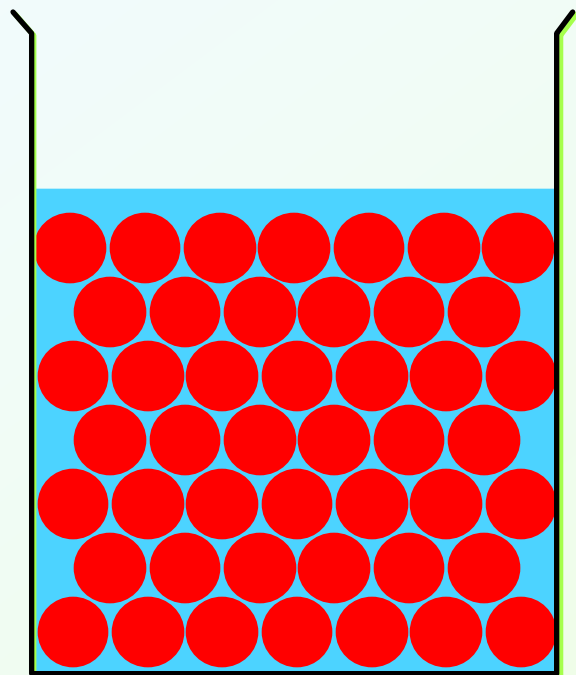
- **Batch equilibrium**: accumulation in a single phase
- **Fractional segregation**: continuous process involving the settling of small amounts of immiscible sulphides with further crystallisation of silicate minerals → blebby sulphide texture



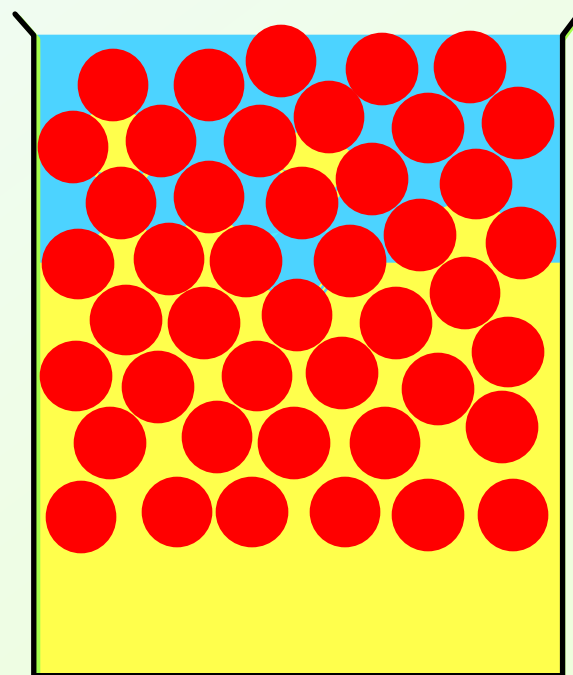
# Vertical zonation of a nickel sulphide ore body formed through liquation eg. Mariners mine, WA



# Billiard ball model illustrating the formation of Fe-Ni-Cu sulphide deposits (Naldret 1973)



 water



 mercury

# Hydrothermal processes

**Hydrothermal processes:** involve hot, aqueous (saline) solutions that can range in  $T$  from  $50^{\circ}\text{C}$  -  $600^{\circ}\text{C}$  depending on origin of fluids

- many mineralisation processes involve hydrothermal solutions  
e.g. vein deposits, volcanic exhalative deposits, skarns, greisens
- wide spectrum of physical ( $T$ ,  $P$ ) and chemical properties
- Fluid inclusions: commonly saline and contain a number of metals and non-metal complexes
- important in igneous, sedimentary & supergene environments

# Formation of hydrothermal deposits

- (1) Source of metal bearing fluid (MBF) (fluid source, metal source)
- (2) transport and focusing of MBF (transport means, channel ways)
- (3) trap (deposition mechanism, site)
- (4) Precipitating mechanism e.g. decrease in temperature/pressure, change in pH, oxidation state, boiling

## Sources of MBF

1. Sub-surface meteoric water
2. sea water
3. deeply penetrating meteoric water
4. metamorphic water (dehydration reactions)
5. magmatic water

# Sources of hydrothermal solutions

- Most hydrothermal solutions are derived from crystallising magma
- fluids evolve as crystallisation proceeds
- elements incompatible with silicate minerals in intrusion partition to melt → enriched in residual magmatic fluids
- this model accounts for the fluid, metals and other elements and the heat engine to drive mineralising system
- solutions move via fractures and other channel ways to cooler parts of the crust where they crystallise

# Magmatic water & mineralisation

Water content in felsic magmas is normally between 2.5 and 6.5 wt % (Burnham 1979).

- provides MBF (water, metals, ligands)
- one cubic kilometre of magma with 3 wt% water can produce 100 Mt of water
- in addition to water there are other volatile components present in late stage magmatic fluids e.g.  $H_2S$ ,  $HCl$ ,  $HF$ ,  $CO_2$ ,  $SO_2$
- intrusion → heat source to drive convection and transportation

# Metal complexing

- Sulphides and metals have low solubilities in water
- metals are transported in hydrothermal solutions as complex ions to transport sufficient metal for ore deposition
- most important ligands:  $\text{Cl}^-$ ,  $\text{HS}^-$  and  $\text{OH}^-$
- bisulphide complexes most stable at near neutral pH at high temperature

# Rock permeability

- Fluids moving from their origin to the site of deposition require a plumbing system
- types of openings hydrothermal solutions pass through can be divided into primary and induced openings

## primary

pore spaces

crystal lattices

vesicles

cooling cracks

igneous breccia

bedding planes

## induced

fissures

shear zones

saddle reefs

volcanic pipes

tectonic breccia

solution cavities

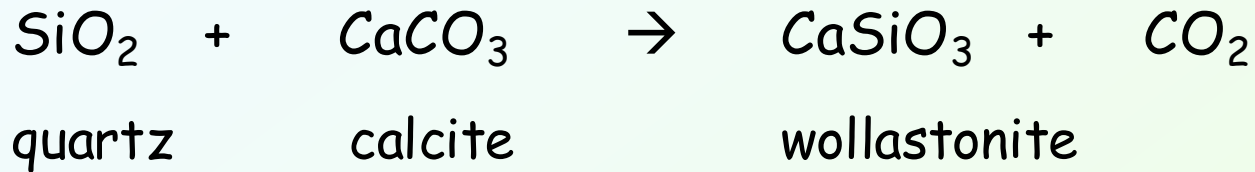


# Contact metamorphism

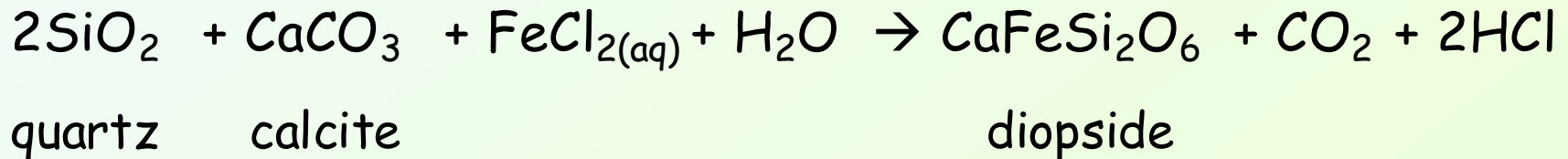
- Most magmas do not reach the surface but are emplaced within the Earth's crust
- as they cool and crystallise, late stage fluids evolve that may permeate the enclosing rocks → **metasomatism**
- effects of igneous intrusion can be classified into two processes:
  - (1) contact metamorphic - effect of heat alone
  - (2) contact metasomatism - effects of heat plus constituents from the magma
- as a consequence of contact metasomatism, carbonate rocks are most susceptible to reaction with fluids

# Contact metamorphism

**Contact metamorphism:** involves heat alone eg. in an impure sandstone containing quartz and calcite



**Contact metasomatism:** involves the effects of heat plus constituents from the magma



# Contact metasomatism

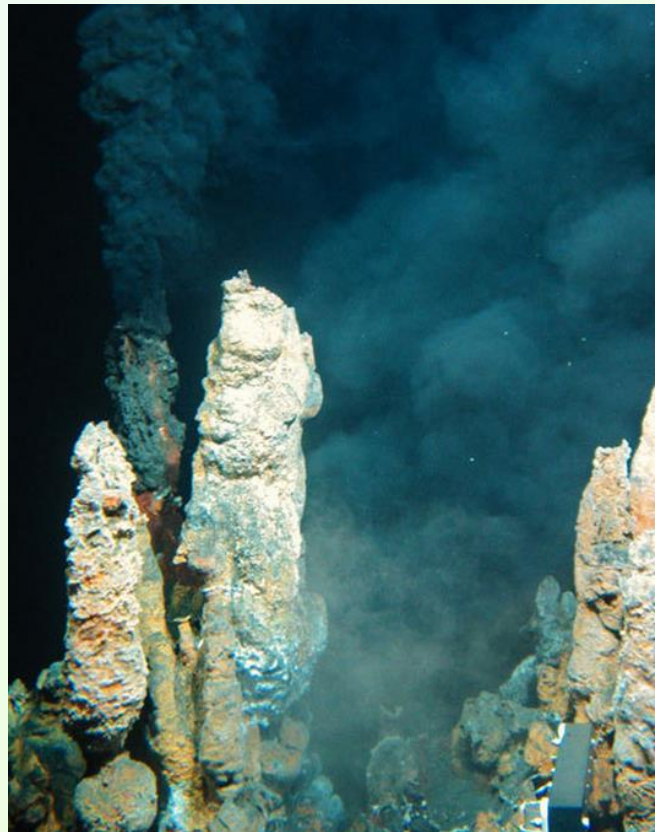
- Metasomatic fluids may transport metallic and non-metallic elements that are precipitated within the contact aureole
- temperatures of formation of metasomatic deposits are 300-800°C
- magmatic constituents consist chiefly of metals (e.g. Cu, Zn, Pb, W, Sn), silica, sulphur, boron, chlorine, fluorine, sodium and potassium
- most contact metasomatic deposits are associated with granitoids produce rocks such as skarns and greisens
- contact metasomatic deposits commonly form above flanks of intrusions and around cupolas

# Metasomatic mineral deposits

- There are two basic stages in contact metasomatism:
  - Stage 1 - recrystallisation and recombination with or without constituents from the magma → forms silicates and Fe oxides
  - Stage 2 - formation of sulphides e.g. pyrite, arsenopyrite, molybdenite, sphalerite, chalcopyrite and galena
- metasomatic ore bodies are generally of comparatively small size and contain up to a few 10s of thousands of tonnes of ore
- ores tend to have coarse textures with ore minerals magnetite, scheelite, cassiterite and sulphides most common
- gangue minerals include garnet, actinolite, wollastonite, vesuvianite, fluorite, chlorite and micas

# Volcanic-exhalative deposits

Volcanic-exhalative deposits are syngenetic, sedimentary sulphide deposits formed on the sea floor by precipitation of material from hydrothermal vents called 'black smokers'

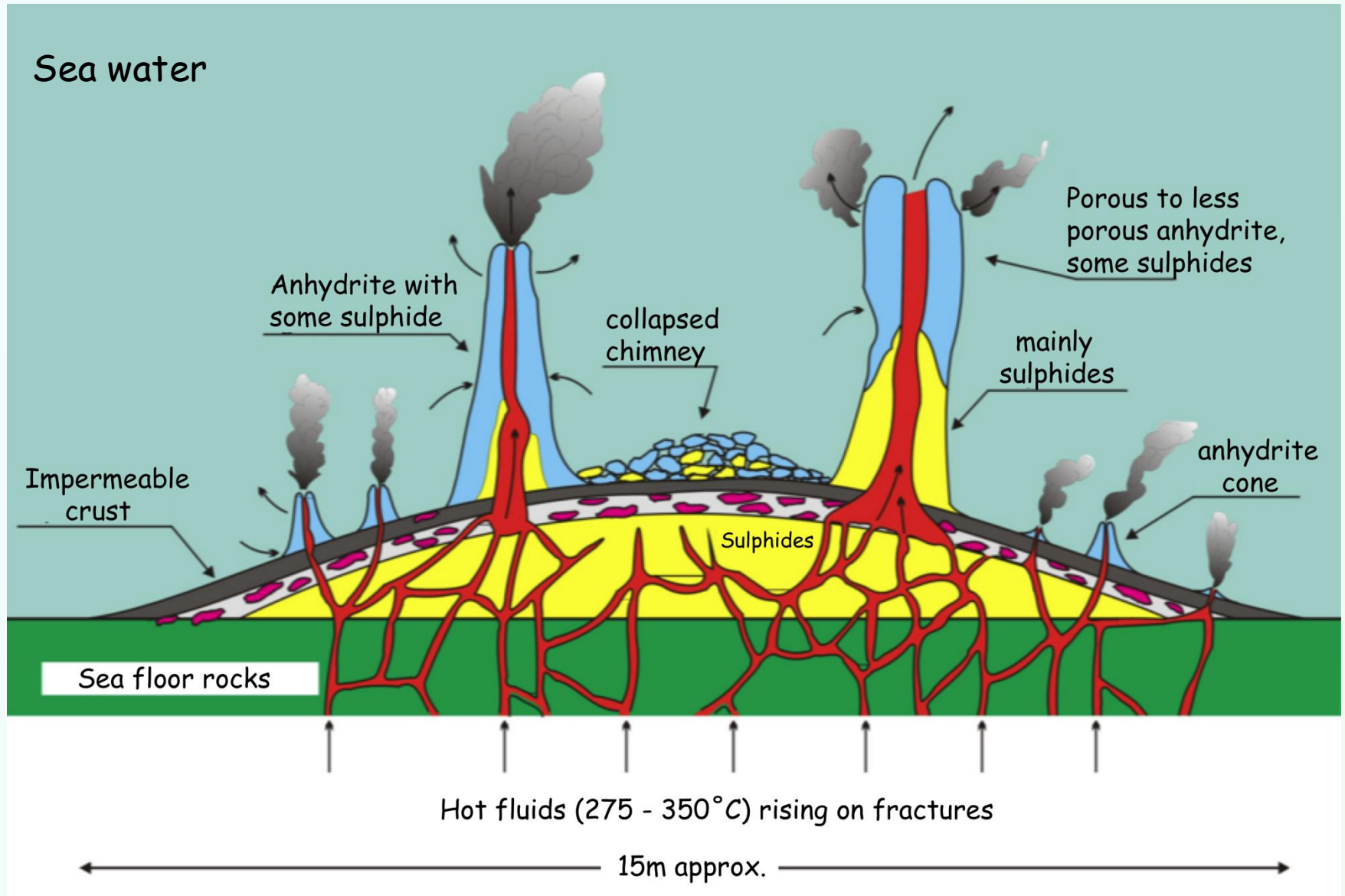


Black smoker,  
East Pacific rise

# Volcanic-exhalative processes

- Hydrothermal vents are located along seafloor spreading centres
- black smokers are plumes of hydrothermal fluids that may emanate from chimney-like vents
- chimneys normally stand on mounds of massive sulphides
- hydrothermal fluids passing through walls of chimney move rapidly from high temp. ( $>300^{\circ}\text{C}$ ), acidic (pH  $\sim 3.5$ ) to that of normal seawater ( $2^{\circ}\text{C}$  and pH  $\sim 7.8$ ) and oxidised ( $\text{H}_2\text{S} \ll \text{SO}_4$ )
- black colour of smokers is due to fine-grained metal sulphide particles

# Formation of VMS chimneys and sulphide mounds on the seafloor (After Barnes 1988)



# Types of exhalative deposits

- **Sedimentary exhalative** (SEDEX) deposits
  - pyrite + variable Pb-Zn-Cu-(barite)
- **Volcanic massive sulphide** (VMS) deposits
  - basic to acid volcanics
- **Cyprus types**: related to basic volcanics → Cu-pyrite bodies
- **Kuroko deposits**: related to felsic volcanics
  - Cu-Pb-Zn ± Au ± Ag ores.



# Sedimentary exhalative (SEDEX) deposits

- **Sedex deposits** → formed through the interaction of metalliferous hydrothermal fluids with sediments on the sea floor
- most common primary minerals formed include pyrite, galena, sphalerite and barite
- deposits commonly hosted in shale and other fine-grained sediments
- often hosted in organic rich horizons within sedimentary basins
- sometimes associated with hydrothermal vent systems → black smokers

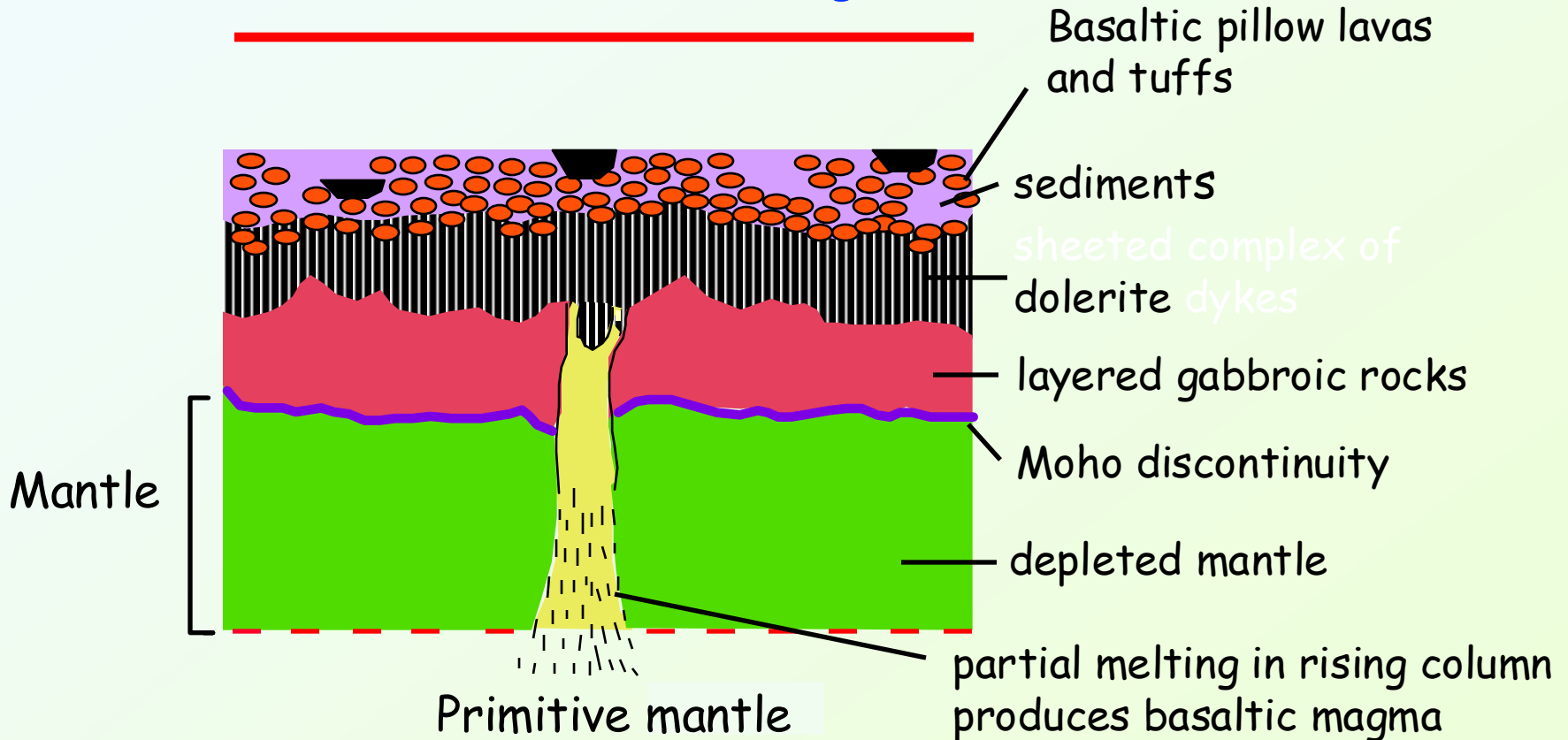
# Volcanic massive sulphide (VMS) deposits

- Volcanic massive sulphide (VMS) deposits are a type of mineral deposit that often forms on the sea floor as a result of volcanic and hydrothermal activity
- hosted by volcanic and sedimentary rocks
- characterised by hydrothermal vents on seafloor
- deposits typically composed of metal sulphides Cu, Zn, Pb, Au and Ag
- deposits are typically small to medium-sized and occur in belts often in association with submarine volcanic rocks and hydrothermal vents

# Cyprus-type deposits

Cupriferous pyrite volcanic-exhalative deposits associated with basic volcanics are referred to as Cyprus types.

## Position of oceanic ridge

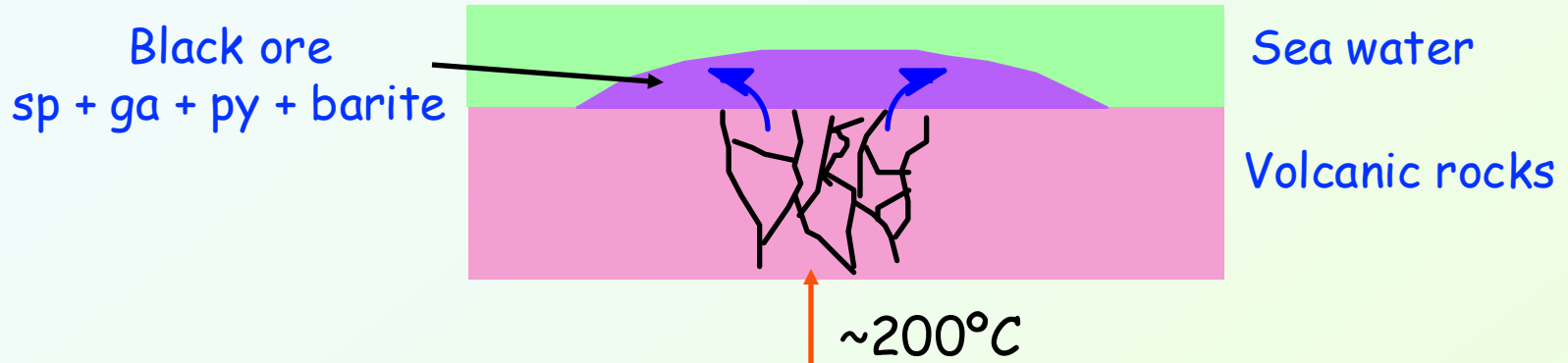


# Formation of Kuroko-type deposits

## Stage 1

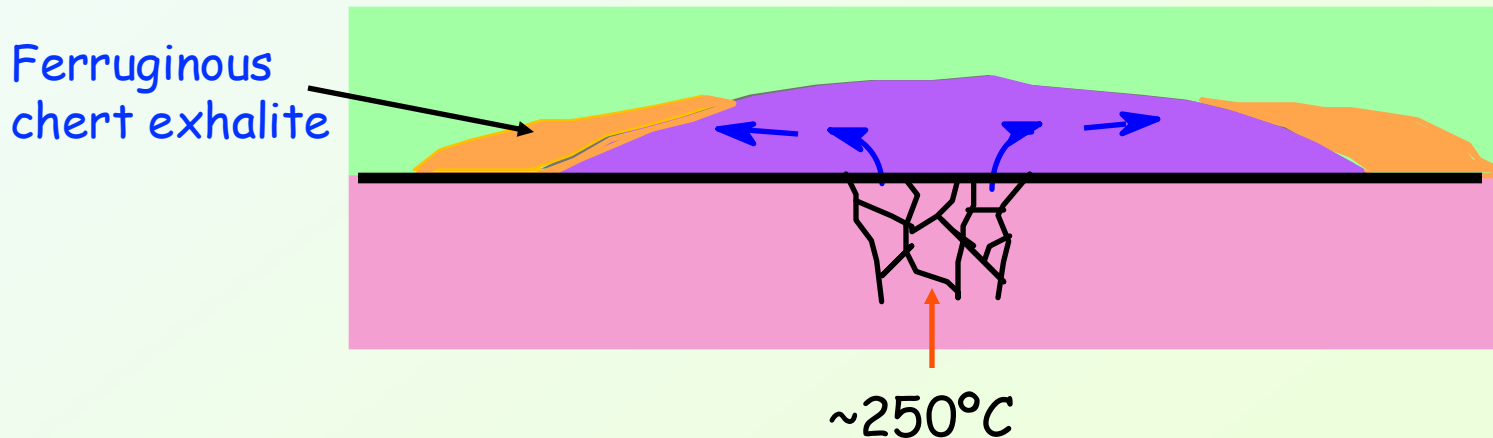
Precipitation of fine-grained "black ore" (sphalerite, galena, pyrite, tetrahedrite, barite & minor chalcopyrite)

Mixing of hydrothermal solutions & seawater ( $\sim 200^{\circ}\text{C}$ )



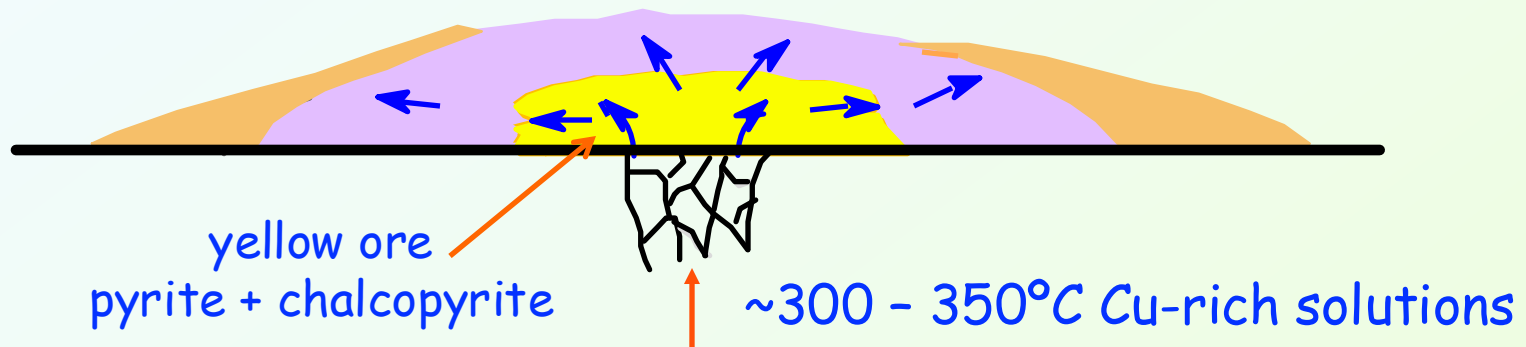
## Stage 2

Recrystallisation and grain growth at base of evolving mound by hotter solutions ( $\sim 250^{\circ}\text{C}$ )

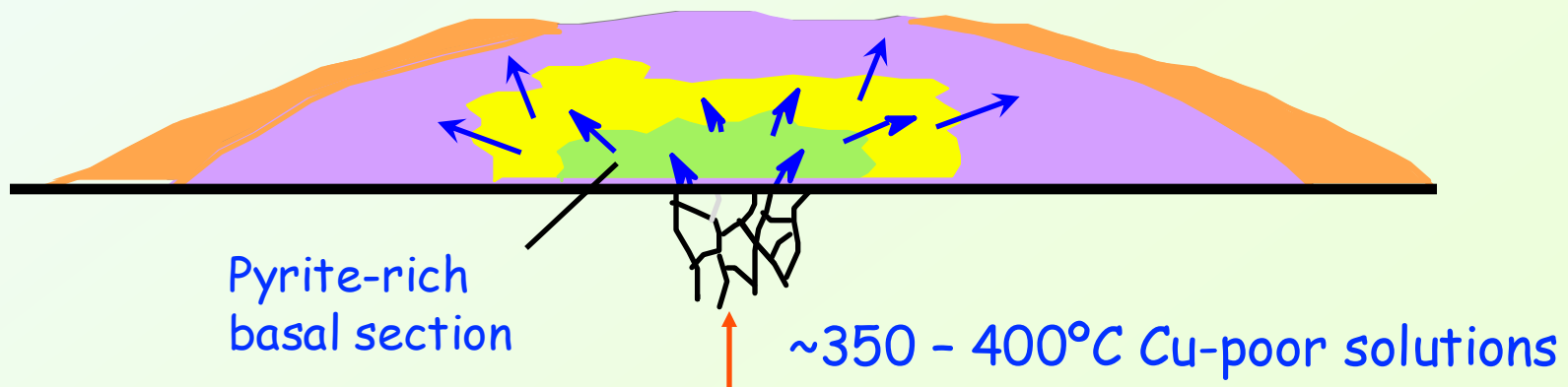


# Formation of Kuroko-type deposits

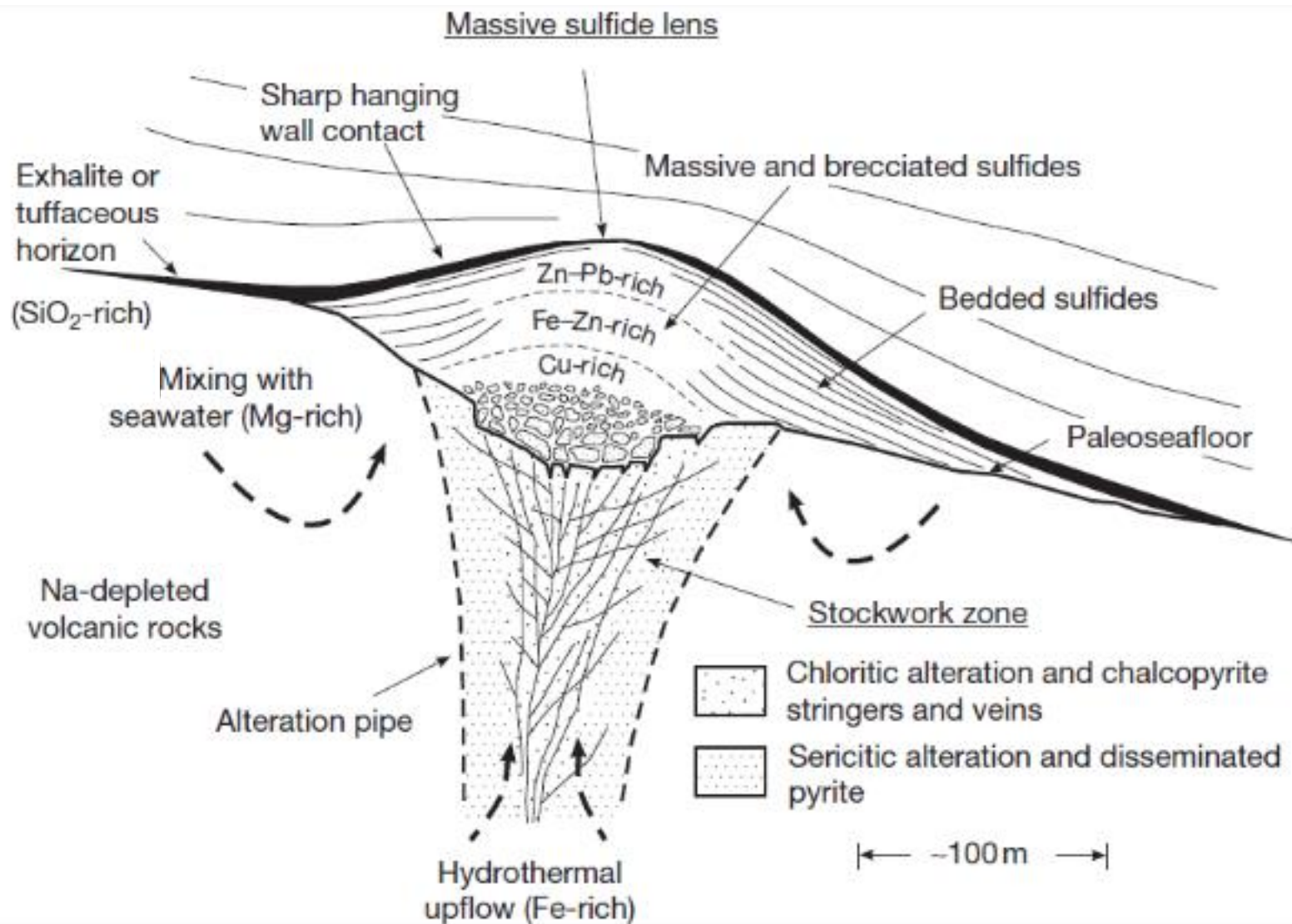
- Stage 3** Influx of hotter ( $\sim 300^{\circ}\text{C}$ ) Cu-rich solutions which replace earlier formed minerals. Yellow ore (chalcopyrite) forms in lower part of the deposit



- Stage 4** Still hotter Cu-undersaturated solutions then dissolve some chalcopyrite to form pyrite-rich bases



# VMS model (Hannington 2023)



# Supergene enrichment and residual deposits

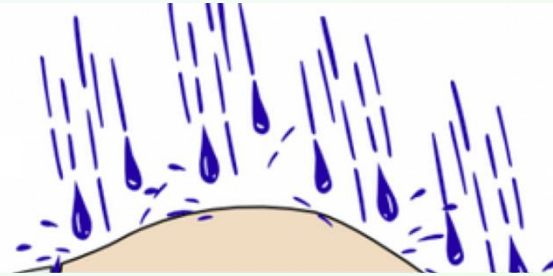
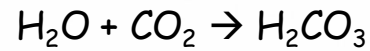
- The near surface environment is dominated by weathering processes and groundwater action
- weathering processes and groundwater action can lead to supergene enrichment of ore and residual deposits
- chemical weathering removes soluble material leaving behind lateritic soils and residual deposits
- leaching of some elements down to the water table produces supergene enrichment

# Supergene enrichment

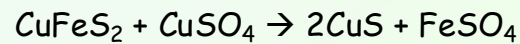
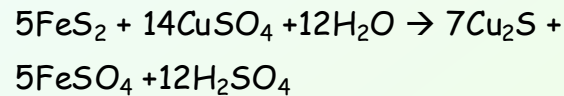
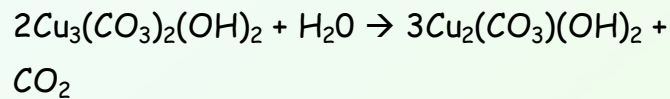
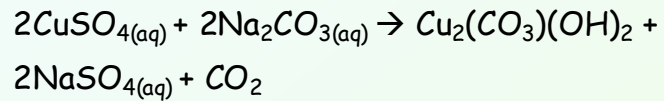
- When ore deposits are exposed to the oxidation zone, they are weathered along with the rocks that host them
- an ore deposit is oxidised and leached of many of its valuable elements down to the water table e.g. Cu, Au
- if downward percolating solutions penetrate the water table, their metallic content may be precipitated to deposit supergene sulphide enrichment
- the weathering profile is zoned:  
Gossan → leached → enriched → primary
- enhances grade on primary mineralisation



# Oxidation and supergene enrichment



limonite  $\text{Fe}(\text{OH})_3$



native copper  $\text{Cu}$   
malachite  $\text{Cu}_2(\text{CO}_3)(\text{OH})_2$   
azurite  $\text{Cu}_3(\text{CO}_3)_2(\text{OH})_2$   
cuprite  $\text{Cu}_2\text{O}$   
chrysocolla  $\text{CuSiO}_3 \cdot \text{H}_2\text{O}$

chalcocite  $\text{Cu}_2\text{S}$

covellite  $\text{CuS}$

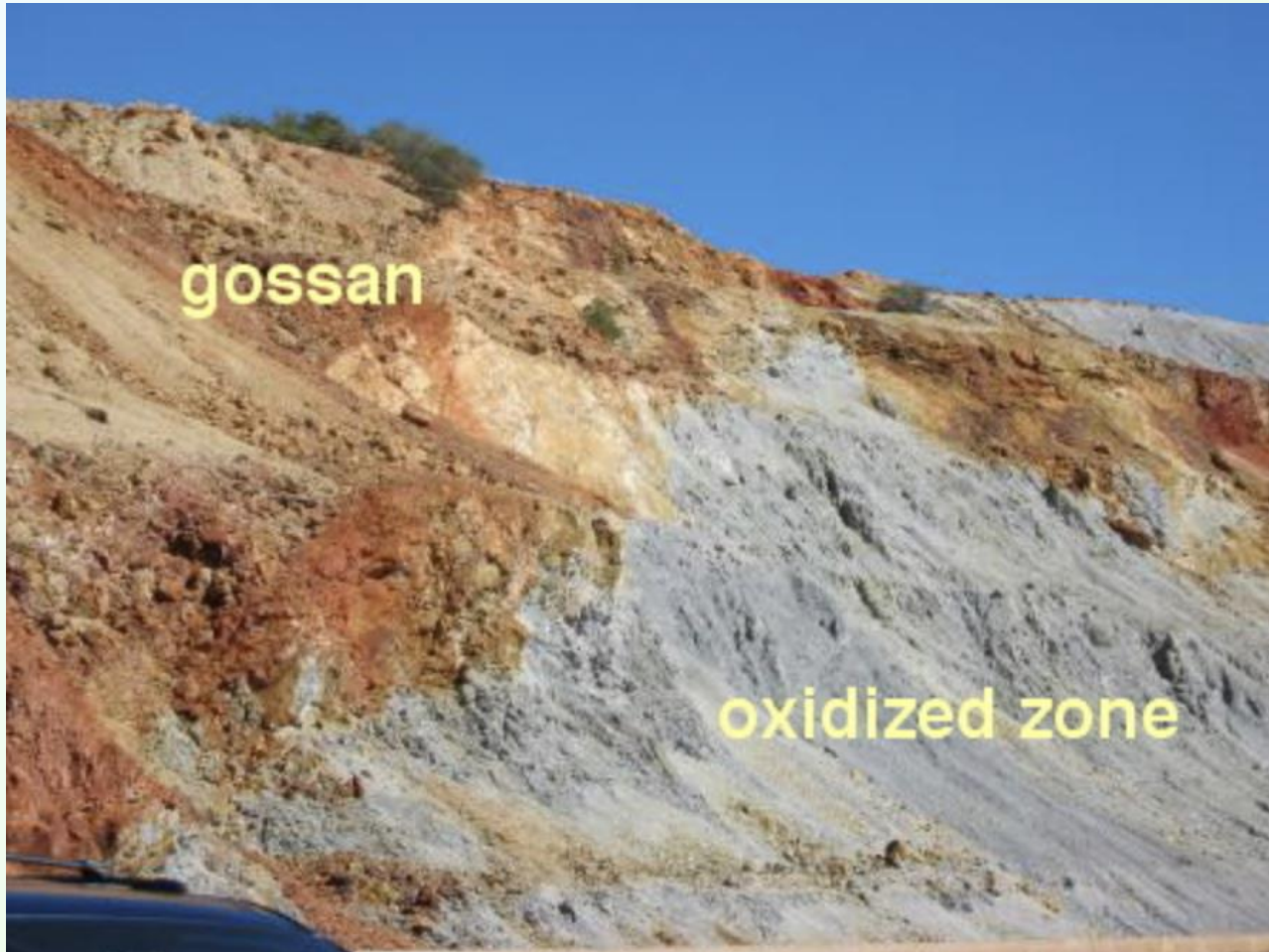
bornite  $\text{Cu}_5\text{FeS}_4$

chalcopyrite  $\text{CuFeS}_2$

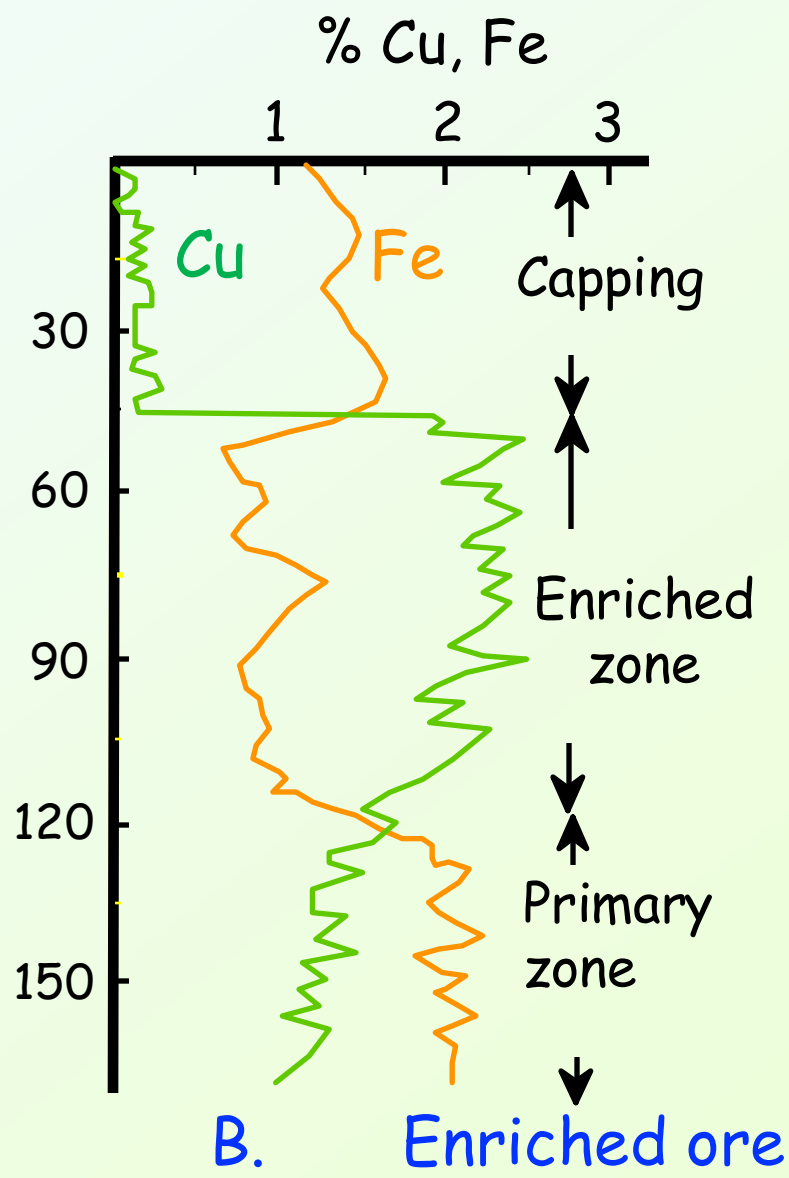
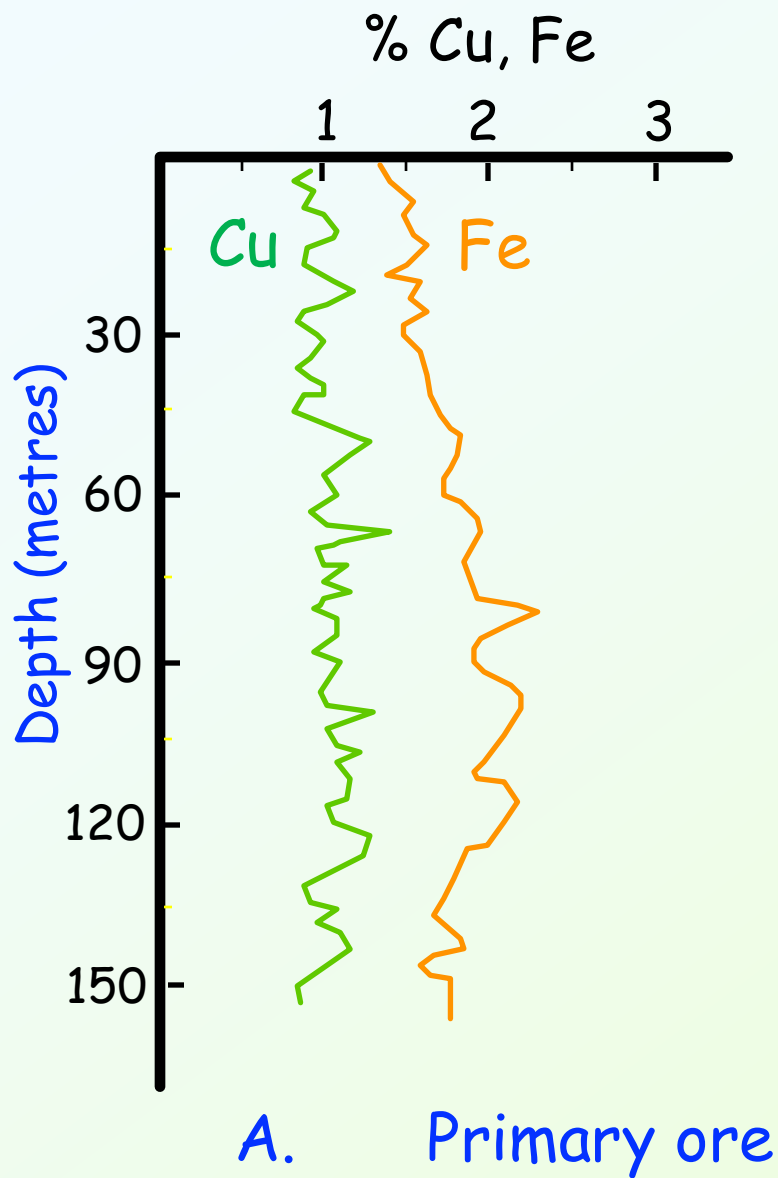
# Gossan

- In the zone of extreme oxidisation of a sulphide orebody, gossan may form overlying residual deposits
- extreme leaching and textural modification
- cellular mass of limonite ( $\text{Fe.OH.nH}_2\text{O}$ ) and gangue minerals
- other minerals in gossans
  - Pb sulphate and carbonate: anglesite & cerussite
  - Zn carbonate and silicate: smithsonite, willemite
  - Cu carbonates and silicate: malachite, azurite, chrysocolla
  - native silver and native gold

# Gossan



# Drillhole assays of Cu & Fe vs depth in primary & supergene enriched ore (after Jensen 1981)



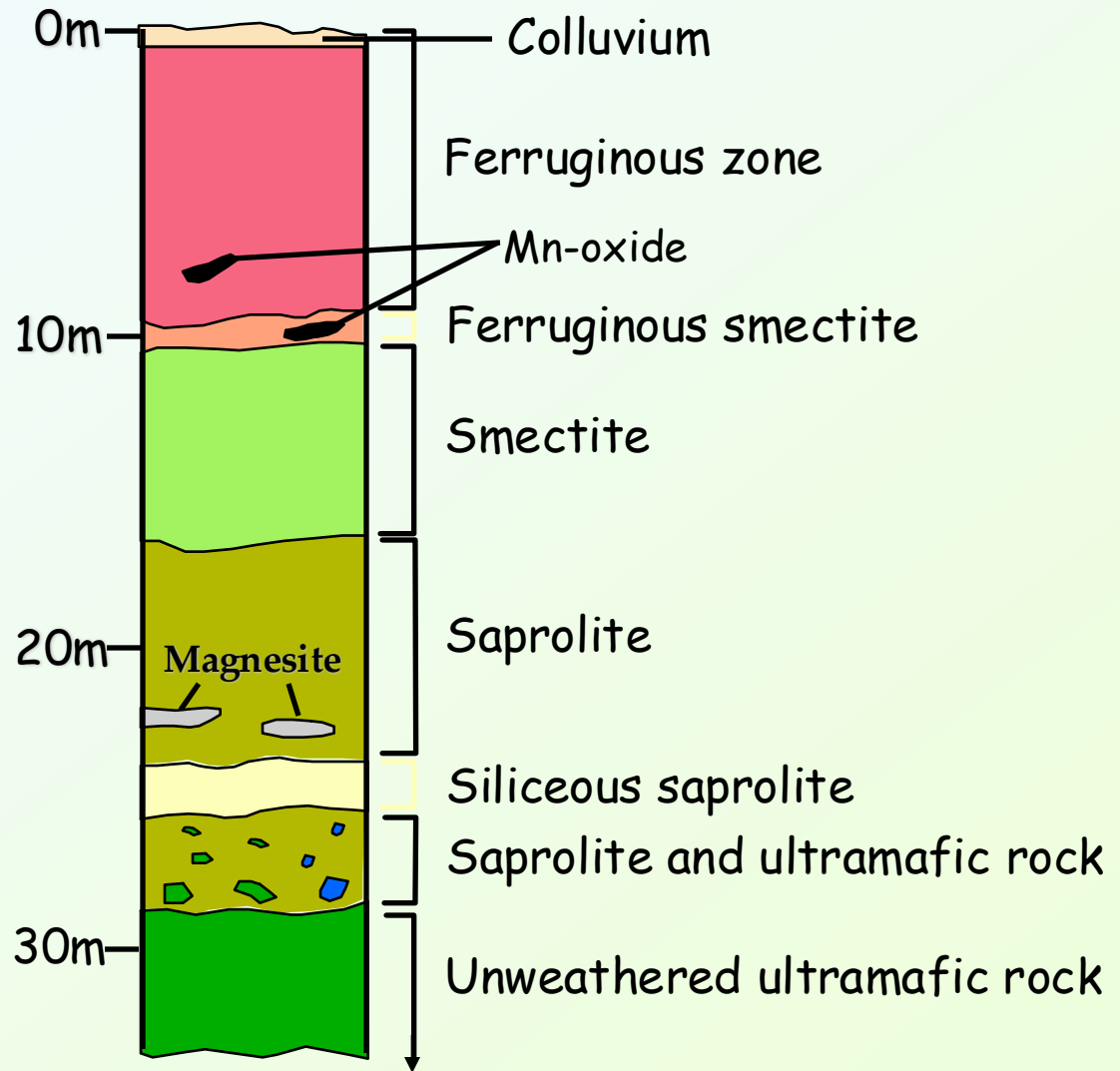
# Residual deposits

- Weathering and groundwater action can lead to the formation of residual ore deposits
- the leaching of mobile components can result in the insitu enrichment of inert components and form residual deposits
- tropical climates and high rainfall → intense weathering
- formation of laterites (Fe and Al hydroxides) that have very low solubility in upper weathered zone, depletion in mobile elements e.g. K, Na, Ca, Mg, Si
- economic deposits:  
e.g. bauxite, nickel, phosphate, tin and gold

# Residual Ni deposits

- Residual Ni deposits form from the intense weathering of ultrabasic rocks such as peridotites and serpentinites
- these rocks contain up to 0.25% Ni
- during laterisation, Ni is dissolved and reprecipitated on to Fe or forms oxides or garnierite below the laterite
- grades of potentially economic deposits range from 1 to 3% Ni
- most of the ore occurs in the smectite and upper saprolite zones

# Residual deposits of nickel



Generalised lateritic profile from Murrin Murrin South, WA  
(Fazakerley and Monti 1998)

# Mechanical concentration

- Gravity separation of heavy minerals from light minerals by action of air or water, the heavy minerals form placer deposits
- the formation of placer deposits occurs in two stages:
  - (1) release of minerals from their host rocks
  - (2) concentration of minerals
- Ore minerals:
  - High S.G.
  - chemical resistance to weathering
  - durability (hard or ductile)
  - ore deposit: Au, Pt, Sn, zircon, ilmenite, rutile and monazite.



# Mechanical concentration in water

- Process of mechanical concentration depends on differences in S.G., size and shape of particles interacting with moving fluid
- in water, heavier minerals sink more rapidly than lighter ones of the same size
- shape of particle affects its settling → flaky particle will have larger specific surface area than spherical particle → sink more slowly
- S.G. is accentuated in water c.f. air e.g. ratio of S.G. of gold (S.G. = 19) to quartz (S.G. = 2.6) in air is 7.3 whereas in water it is  $(19 - 1)/(2.6 - 1) = 11.2$

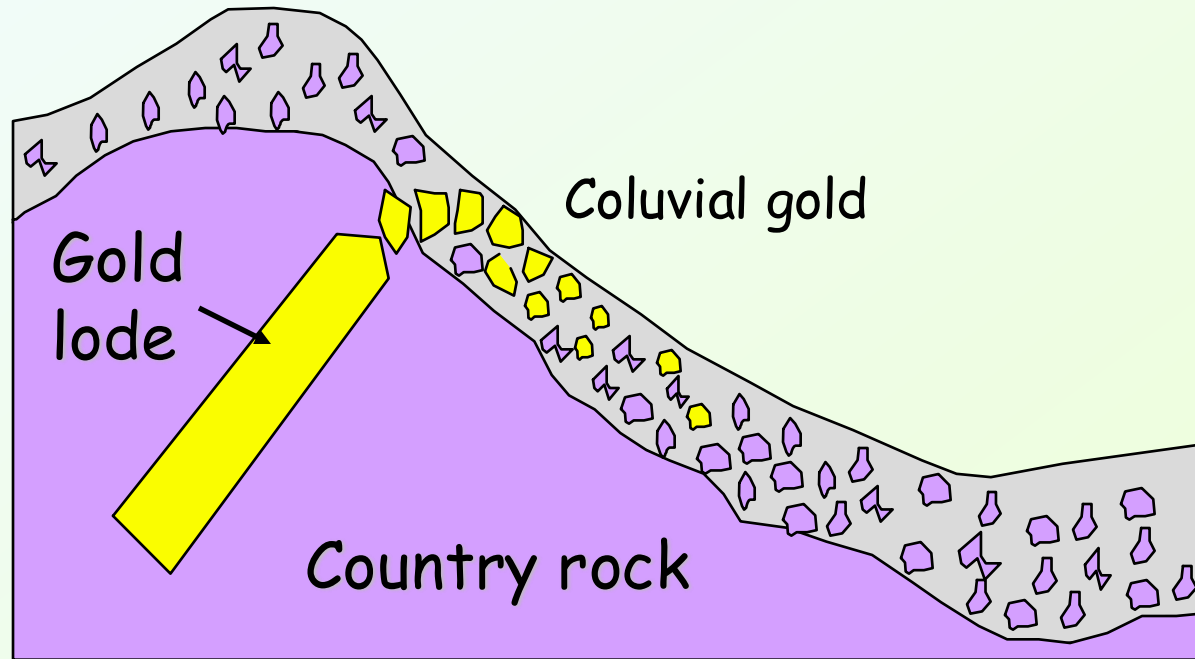
# Placer deposits

- **Colluvial placer**: formed without stream action, gravity and slope wash
- **Alluvial (stream) placer**: formed with stream action, most important e.g. gold, platinum, tin, titanium, zirconium
- **Beach placer**: along shorelines by concentrating wave and current action e.g. heavy mineral deposits zircon, titanium minerals (ilmenite, rutile)
- **Eolian placer**: wind (rare)



# Coluvial placer deposits

- Formed when material released from a lode moves downslope under the influence of gravity and slope wash
- light material is preferentially transported



# Alluvial placer deposits

